

Set the Ground Jumper

Follow these steps to set the ground jumper for ungrounded power.

1. Remove the top and bottom front-panel cover screws.
Refer to the figure on [page 6](#) for an illustration of your actual hardware.
2. Pull the front panel cover straight out, as shown, and locate the ground jumper.

TIP

Access to the jumper improves when the Bulletin 2094 control module is removed from the IAM power module.

To remove the control module from the IAM power module, refer to the Kinetix 6200 and Kinetix 6500 Modular Servo Drives User Manual, publication [2094-UM002](#).

3. Move the ground jumper.

IAM Power Module	Configuration	
	Grounded (default)	Ungrounded
2094-BC01-MP5-M (460V)	P16 and P17	P18 and P19
2094-BC01-M01-M (460V)		
2094-BC02-M02-M (460V)		
2094-BC04-M03-M (460V)		
2094-BC07-M05-M (460V)		

4. Replace the IAM power module front panel cover and two screws.
Apply 1.6 N•m (14 lb•in) torque.
5. Mount the IAM power module back on the power rail.
Refer to [Mount the IAM/AM Power Modules](#) on [page 9](#) for help mounting your IAM module.